



High quality
Leading technology
Solution supplier



INDUSTRIAL SEWING MACHINE
FOR BAG



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2025
GENERAL CATALOGUE

The functionality varies depending on the product model
The information provided in this general catalogue may be changed by HLS without prior notice,
and HLS reserves the right to interpret product parameters
If model not inside,please ask us for separeated leaflet

2025

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GC298-2B

INTEGRATED INTELLIGENT SINGLE NEEDLE ONE STEPPER HEAVY DUTY LOCKSTITCH SEWING MACHINE

- Integrated direct drive, big hook;
- Single stepper, inner LED lighting, E-knee lifter;
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GC298-2B Integrated intelligent one stepper heavy duty lockstitch sewing machine



GC298-2B

GC298-2B	•	•	3,200	0-7	DPX5 18#-24#	37	5.5/10	•	•	•	260X120

GC0202 SERIES

DIRECT DRIVE SINGLE NEEDLE BOTTOM FEED LOCKSTITCH SEWING MACHINE

- Integrated direct drive, easy for install & energy saving;
- D4 With automatic thread nipper, automatic backtacking, automatic thread trimmer and electromagnet presser foot lifter;
- Q with pneumatic presser foot lifter.



Gc0202	Integrated direct drive bottom feed lockstitch sewing machine
GC0202-D	Integrated direct drive bottom feed lockstitch sewing machine with trimmer(E-tension)
GC0202-D4	Integrated direct drive bottom feed lockstitch sewing machine with trimmer(EFL&E-tension)
GC0202-DQ	Integrated direct drive bottom feed lockstitch sewing machine with trimmer(PFL&E-tension)



GC0202-D

Gc0202	•	•	3,200	0-8	DPX17 20#-23#	37	6.5/13	-	-	•	260X120
GC0202-D	•	•	3,200	0-8	DPX17 20#-23#	37	6.5/13	•	•	•	260X120
GC0202-D4	•	•	3,200	0-8	DPX17 20#-23#	37	6.5/13/12	•	•	•	260X120
GC0202-DQ	•	•	3,200	0-8	DPX17 20#-23#	37	6.5/13/12	•	•	•	260X120

DY-350 INTEGRATED DIRECT DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE

- Integrated direct drive;
- Stable structure and durability;
- Presser foot lifter optional;



DY-350



DY-350	•	•	2,200	0-8	DPX17 20#-23#	37	7/16	•	•	•	260X120
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DY-351/352 STEPPER SERIES

INTEGRATED INTELLIGENT ONE STEPPER TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE

- Integrated direct drive;
- Integrated direct drive;DY-352 with sealed oil pan;
- Stable structure and durability;
- Stepper motor control stitch length and presser foot lifter;
- Good ability for heavy duty and smooth stitches;
- DY-351 optional stitch length 12mm.
- DY-352 stepper motor for trimmer&presser foot lifter,backtacking&stitch length,equipped with E-back stitch lever



DY-351



DY-351	•	•	2,500	0-9	DPX17 18#-22#	35	6/16/13	•	•	•	260X120
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DY-352	•	•	2,200	0-8	DPX17 20#-23#	37	7/16	•	•	•	330X120
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DY-352

DY-381 SERIES

INTEGRATED INTELLIGENT ONE STEPPER TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE

- Integrated direct drive;
- DY-381/L European design;
- DY-381/L adopt all-in design,prevent oil splash;
- Stable structure and durability;
- Stepper motor control stitch length and presser foot lifter;
- Good ability for heavy duty and smooth stitches;



DY-381



DY-381	•	•	2,500	0-9	DPX17 20#-23#	37	7/15/12	•	•	•	260X120
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DY-381-L	•	•	2,500	0-9	DPX17 20#-23#	37	7/15/12	•	•	•	330X120
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DY-860 SERIES

DIRECT DRIVE TOP AND BOTTOM FEED WITH PRESSER FOOT REGULATOR LOCKSTITCH SEWING MACHINE

- Integrated direct drive;
- Large working space with presser foot alternation dial;
- Max.Stitch length 8mm(Optional 12mm);
- Optional PFL/EFL.



DY-860

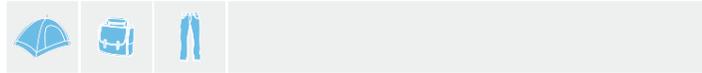


DY-860	•	•	2,400	0-8	DPX17 16#-23#	38	7/17	•	•	•	330X120
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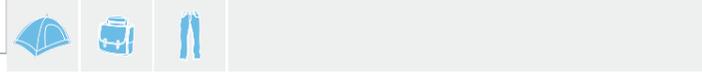
DY-860C	•	•	2,400	0-8	DPX17 16#-23#	38	7/17	•	•	•	330X120
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GC20518-BZ/BDZ

TWIN NEEDLE HIGH SPEED NEEDLE FEEDING LOCKSTITCH SEWING MACHINE



GC20518-BZ



GC20518-BDZ

- NO.1 in China of double needle machine for outdoor sport goods;
- GC20518-BZ Most popular in China famous tent factories;
- Needle bar and feed dog feed synchronously, ensuring better stitch;
- Z for direct drive,B for big hook for heavy duty, D for automatic thread trimmer;
- EFL/PFL optional;
- Needle gauge:standard 6.4mm;
- Special:2.4,3.2,4.4,8.5,6.8,9.5,12.7,16,19,25.4,28.6,32,38mm;
- Specify when ordering.

GC20518-BZ	Direct drive twin needle high speed needle feeding lockstitch sewing machine(big hook)
GC20518-BDZ	Direct drive twin needle high speed needle feeding lockstitch sewing machine with trimmer(big hook)

GC20518-BZ	•	•	3,000	0-7	DPX5 18#-22#	35	7/13	-	-	-	• 250x100
GC20518-BDZ	•	•	3,000	0-7	DPX5 18#-22#	35	7/13	•	•	-	• 250x100

GC9720 SERIES

DIRECT DRIVE TWIN NEEDLE HIGH SPEED NEEDLE FEEDING LOCKSTITCH SEWING MACHINE

- Semi-oil lubrication,no oil in needle bar;
- Built-in direct motor save energy 40%;
- Lower heat generation, low noise, and light vibration;
- Anti-Bird's Nest function for good stitches;
- The new straight trimmer knife structure design(model with K) easy for adjustment;
- Needle gauge 4.8,6.4,9.5mm.Specify when ordering;
- 9720 big hook, B for heavy duty;



GC9720-BZ

GC9720-BZ	Direct drive twin needle high speed needle feeding lockstitch sewing machine(big hook for heavy duty material)
GC9720-BDZK	Direct drive twin needle high speed needle feeding lockstitch sewing machine with automatic trimmer(big hook, straight knife, for heavy duty)



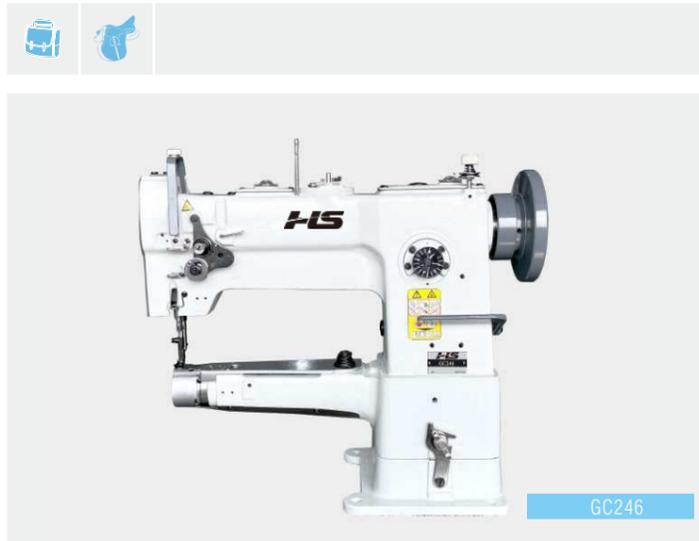
GC9720-BDZK

GC9720-BZ	•	•	3,000	0-7	DP*5 16#-25#	33.4	13	-	-	-	• 264X120
GC9720-BDZK	•	•	3,000	0-7	DP*5 16#-25#	33.4	13	•	•	-	• 264X120

GC246 SERIES

SINGLE NEEDLE CYLINDER BED COMPOUND FEEDING LOCKSTITCH SEWING MACHINE

- Small cylinder with strong feed;
- Auto oil lubrication;
- Two times hook;
- Beautiful and efficient stitches;
- Model with E means with synchronized binder,Z direct drive;
- Cylinder bed diameter:50mm.



GC246	Single needle cylinder bed compound feeding lockstitch sewing machine
GC246Z	Direct drive single needle cylinder bed compound feeding lockstitch sewing machine
GC246E	Single needle cylinder bed compound feeding lockstitch sewing machine with synchronized binder
GC246EZ	Direct drive single needle cylinder bed compound feeding lockstitch sewing machine with synchronized binder

GC246	•	•	2,500	0-6	DPX17 14#-18#	33.4	5/15	-	-	•	257X110
GC246Z	•	•	2,500	0-6	DPX17 14#-18#	33.4	5/15	-	-	•	257X110
GC246E	•	•	2,500	0-6	DPX17 14#-18#	33.4	5/15	-	-	•	257X110
GC246EZ	•	•	2,500	0-6	DPX17 14#-18#	33.4	5/15	-	-	•	257X110

LU-167 SERIES

SINGLE NEEDLE CYLINDER BED COMPOUND FEEDING LOCKSTITCH SEWING MACHINE

- Compound feed, stable feeding;
- Diameter 46mm(167),50mm(167-B),flexible turning when binding;
- Model with E for synchronous horizontal feeding with binder;
- Suitable for cylinder and curved articles;
- E for binding,B for big hook.



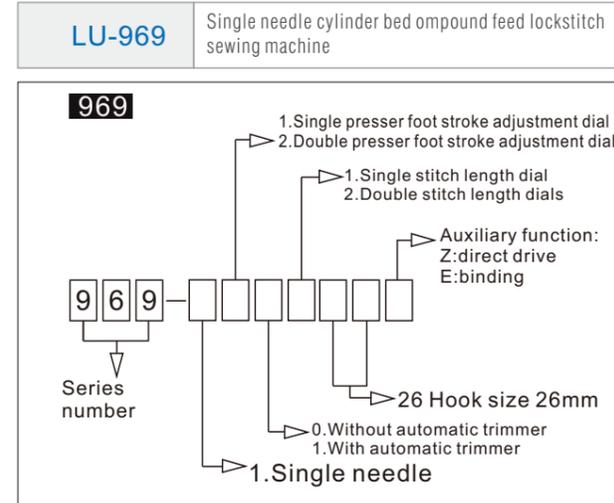
LU-167	Single needle cylinder bed compound feeding lockstitch sewing machine
LU-167-E	Single needle cylinder bed compound feeding lockstitch sewing machine with synchronized binder
LU-167-B	Single needle cylinder bed compound feeding lockstitch sewing machine (big hook)
LU-167-BE	Single needle cylinder bed compound feeding lockstitch sewing machine with synchronized binder(big hook)

LU-167	•	•	2,200	0-6	DPX17 16#-18#	33.2	5/15	-	-	•	-	258X110
LU-167-E	•	•	2,200	0-6	DPX17 16#-18#	33.2	5/15	-	-	•	-	258X110
LU-167-B	•	•	2,200	0-7	DPX17 18#-23#	33.2	5/15	-	-	•	-	258X110
LU-167-BE	•	•	2,200	0-7	DPX17 18#-23#	33.2	5/15	-	-	•	-	258X110

LU-969 SERIES

SINGLE NEEDLE CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

- Max speed 3000RPM,Max presser foot lifter 20mm;
- Max presser foot alternation 9mm,better for heavy duty;
- Widely use on bag/luggage.



LU-969	•	•	-	0-9	DP*35 14#-18#	33.4	20	o	o	•	335X125
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GC343 SERIES

DIRECT DRIVE SINGLE NEEDLE CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

- Automatic lubrication;
- Optional pneumatic presser foot lifter;
- New type box feed construction helps to improve excellent feeding;
- Compound feed, strong and heavy material sewing performance;
- Suitable for cylinder and curved articles;
- Cylinder bed diameter 72mm.



GC343Z	Direct drive single needle cylinder bed compound feed lockstitch sewing machine
GC343QZ	Direct drive single needle cylinder bed compound feed lockstitch sewing machine(PFL)
GC343BZ	Direct drive single needle cylinder bed compound feed lockstitch sewing machine(big hook)
GC343DZ	Direct drive single needle cylinder bed compound feed lockstitch sewing machine with automatic trimmer

GC343Z	•	•	2,000	0-8	DPX17 18#-24#	33.4	8/15	-	-	•	-	250X110
GC343QZ	•	•	2,000	0-8	DPX17 18#-24#	33.4	8/15	-	•	•	-	250X110
GC343BZ	•	•	2,000	0-12	DPX17 18#-24#	33.4	8/15	-	-	-	•	250X110
GC343DZ	•	•	2,000	0-8	DPX17 18#-24#	33.4	8/15	•	•	•	-	250X110

GC8365

SUPER HIGH POST BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

- Special designed needle plate, suitable for small and tiny articles;
- Long and thin post bed, suitable for sewing long and litter curved items.



GC8365

GC8365 Super high post bed compound feed lockstitch sewing machine(left hook)

GC8365	•	•	1,600	0-6	DPX17 22#	36	7/15	-	-	•	540X250
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GC24698-360

SINGLE NEEDLE 360 DEGREE ROTATING HIGH POST BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

- Designed with 360 degree horizontal rotating of curved high-post-bed and special needle plate which suitable for products with small radius;
- Widely used on handbag, shoes, luggage etc.,
- With PFL and servo motor.



GC24698-360

GC24698-360	•	•	7,00	0-6	DPX17 16#-21#	36	8/16	-	-	•	380X440
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HLS168FA/FB

EDGE SIDE SEWING MACHINE



HLS168FA

HLS168FB

- U-shaped rocker arm design, suitable for sewing leather bags, suitcases, handbags, etc. Direct drive with Optional pneumatic presser foot lifter automatic backtacking. Arm depth optional 20/27cm.

HLS168FA	Edge side sewing machine
HLS168FB	Edge side sewing machine

HLS168FA	•	•	2,000	3-13	DPX35 16#-21#	35	8/13	-	•	•	170X200
HLS168FB	•	•	2,000	3-13	DPX35 16#-21#	35	8/13	-	•	•	170X200

HLS-326G SERIES

ELECTRONIC PATTERN SEWING MACHINE

- Classic Brother type;
- Dahao separated new control system,Touching-screen,easy and quick for pattern programming;
- Taiwan guider;
- Support USB disk input;
- Shuttle hook,flat blade pull rod and simple trimmer structure,shorter trimmer ending,Dual axis feeding instruction,7pcs feeding guide rails;
- Optional:thread broken inspection,double tension,sliding/rotating presser foot device,cap visor device,etc.



HLS-311G	Electronic pattern sewing machine(13×10cm)
HLS-326G	Electronic pattern sewing machine(22×10cm)
HLS-342G	Electronic pattern sewing machine(30X20cm)
HLS-352G	Electronic pattern sewing machine(40×30cm)
HLS-364G	Electronic pattern sewing machine(60×40cm)

	MAX	mm	mm	mm	mm	mm	mm	mm	mm	
HLS-311G	•	2,800	0.5-12.7	DP ⁺ 17 18	41.2	30	•	-	•	130X100
HLS-326G	•	2,800	0.5-12.7	DP ⁺ 17 18	41.2	30	•	-	•	220X100
HLS-342G	•	2,800	0.5-12.7	DP ⁺ 17 18	41.2	30	•	-	•	300X200
HLS-352G	•	2,800	0.5-12.7	DP ⁺ 17 18	41.2	30	•	-	•	400X300
HLS-364G	•	2,800	0.5-12.7	DP ⁺ 17 18	41.2	30	•	-	•	600X400

GG-110 SERIES

ZIGZAG SEWING MACHINE

- Z direct drive,B big hook,D trimmer,810,820,830 top and bottom feed;
- Compensation stitch switch,LED lighting for easier operation;
- Direct pump oil supply effectively lubricates, reduces noise, and minimizes wear and tear.



GG-110-Z	Direct drive single needle heavy duty zigzag sewing machine
GG-110-DZ	Direct drive single needle heavy duty zigzag sewing machine with automatic trimmer

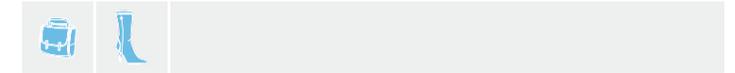


	MAX	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
GG-110-Z	•	-	•	2,200	0-4	DPX5 12#-18#	34	6/12	-	-	•	260X115
GG-110-DZ	•	-	•	2,200	0-4	DPX5 12#-18#	34	6/12	•	•	•	260X115

YXP-18

SKIVING MACHINE

- Equipped with automatic chip cleaner and knife sharpening clutch;
- Max. skiving width is 50mm;
- Widely used for skiving all kinds of leather,synthetic leather,rubber,etc.



YXP-18	Skiving machine
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